

# PLEASE READ BEFORE USING YOUR SINK JIG

## BENEFITS:

- Affordable, accurate and timesaving.
- Adds margin for dealers and fitters by putting you in control (no specialist sub contractors required).
- Dealers and fitters can now offer a large choice of undermounted sinks to customers.
- Ridged and durable, designed for years of use.
- Fair edge is maintained for life because cutter runs 8.5mm off the JIG.
- A professional result every time.

## SPECIFICATION:

- Made from 18mm MR MDF with 0.8mm HP laminate pressure bonded to both sides.
- CNC milled from the manufacturer's CAD files for absolute accuracy.
- **Designed to be used with a 30mm guide bush and a 12.7mm straight cutter.**
- Most JIGS will produce a cut out profile that reveals some of the sink flange.

## TOOLS YOU WILL NEED:

- Router - **With a 30mm Guide Bush** - The greater the HP the better.
- Cutters - 12.7mm Straight Cutter and a 6mm Round Over or your selected cutter for your chosen edge profile.
- Abrasives - For sanding & finishing according to the work surface manufacturer's recommendations.
- Clamps and / or a hot melt glue gun.

## METHOD:

- Accurately position JIG on worktop, making sure it is square to the worktop front and central to the sink cabinet.
- Securely fix the JIG to the worktop using clamps, hot melt glue or both.
- Run the router in an anti clockwise direction, plunging +/-5mm with each pass (depending on your worktop material).
- Remove JIG and clean up edge before routing the edge profile.
- Rout your edge profile.
- It is recommended that the edge profile of the sink cut out be sanded to finish before installing the sink.