

PLEASE READ BEFORE USING YOUR DRAINER JIG

BENEFITS:

- Affordable, accurate and timesaving.
- Adds margin for dealers and fitters by putting you in control (no specialist sub contractors required).
- Ridged and durable, designed for years of use.
- A professional result every time.

SPECIFICATION:

- Made from 18mm MR MDF with 0.8mm HP laminate pressure bonded to both sides.
- CNC milled for absolute accuracy.

TOOLS YOU WILL NEED:

- Router - **With a 30mm Guide Bush** - The greater the HP the better.
- Cutters - Trend Water Channel Cutter 23/2. It is possible to use a cove cutter however the resulting channel may require more hand sanding.
- Abrasives - For sanding & finishing according to the work surface manufacturer's recommendations.
- Clamps and / or a hot melt glue gun (depending upon the worktop material)
- Spacers - placed at the top end of the jig. Use 3mm spacers if material is only 6mm thick or 6mm spacers if material is 12mm thick.

METHOD:

- Accurately position the centre of your drain grooves to the centre of the sink aperture and ensure the jig is square.
- Securely fix the jig to the worktop using clamps or hot melt glue. Allow +/- 20mm of the jig slots to overhang the sink cut out.
- Index the router to zero when the cutter is just touching the work surface at the raised end of the jig.
- Switch on the router and plunge to zero
- Then run your router in a clockwise direction up the one side and back down the other side of the slot. Repeat this process till the groove is smooth. Repeat this step for the other slots. Ensure that all swarf is continually extracted from the slot.
- Once routing is complete visually inspect the result before removing the jig incase any areas require a further pass with the router.
- **NB. Make sure your router has stopped and been turned off before removing.**
- Sand and finish according to the worksurface manufacturer's recommendations.